

Development, Challenges and Prospects of Modern Concrete in Civil Engineering

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Abstract: This paper conducts an in-depth analysis of the development trajectory, technical characteristics, application status, challenges encountered and future development trends of modern concrete in the field of civil engineering. Modern concrete, mainly composed of ready-mixed concrete, exhibits prominent characteristics such as strong homogeneity with the help of high-efficiency water reducers and mineral admixtures. With the continuous rise in engineering demands, various new types of concrete, such as high-performance concrete, self-healing concrete, and ultra-high-performance concrete, have emerged and been widely applied in different engineering scenarios. Self-healing concrete was proposed to address the problem of easy cracking in traditional concrete, achieving autonomous crack repair through mechanisms such as microbial repair and capsule repair. However, concrete technology faces challenges in terms of environment, durability, cost, and construction difficulty during its development. To achieve sustainable development goals, the industry is making efforts through various approaches such as developing green concrete and high-performance concrete. Looking ahead, concrete technology will continue to innovate in the directions of high performance and multi-functionality, green and low carbon, self-healing and intelligence, 3D printing and digitalization, nano-technology modification, resource recycling, and intelligent construction and maintenance. Modern concrete technology has greatly promoted the progress of civil engineering. Despite numerous challenges, with the continuous emergence of new technologies, it will continue to play a core role in the field of civil engineering, helping the industry move steadily towards a more efficient, intelligent and sustainable direction.

Keywords: Modern concrete; Concrete technology; Civil engineering; Lightweight concrete

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1. Introduction

As a cornerstone material in civil engineering construction, the technological innovation of concrete profoundly affects the development of the industry. From traditional to modern times, concrete has undergone evolution. Modern concrete, relying on the industrialized ready-mixed mode and integrating advanced materials, has significantly improved its performance^[1]. In the face of increasingly complex demands in civil engineering, new types of concrete continue to emerge, bringing changes to the industry. An in-depth exploration of its development is of great significance for improving engineering quality and practicing sustainable development.

2. Characteristics and types of modern concrete

2.1. Characteristics of modern concrete

Modern concrete is mainly produced as industrial ready-mix. In production, high-efficiency water reducers reduce the water-cement ratio and improve strength. For example, in a large commercial building, the use of water reducers increased concrete strength by 20%. Mineral admixtures improve workability and enhance durability; studies have shown that concrete mixed with fly ash has 25% higher impermeability. It has strong homogeneity due to precise production control, ensuring stable quality across each batch. Additionally, it can be tailored to engineering needs with properties such as high fluidity, impermeability, and frost resistance^[2].

2.2. Main types and applications of modern concrete

2.2.1. High-performance concrete (HPC)

Traditional concrete has limited strength and durability, making it suitable for ordinary buildings and early infrastructure. As engineering requirements have risen, high-performance concrete emerged. It has a compressive strength exceeding 100MPa, which the Shanghai Tower used to support the weight of super-high-rises. With excellent durability, HPC was employed in the Hong Kong-Zhuhai-Macau Bridge to resist corrosion from harsh marine environments. Its low shrinkage and creep ensure long-term structural stability, making it widely used in super-high-rises, long-span bridges, and marine engineering.

2.2.2. Self-healing concrete

Concrete structures are prone to cracking due to various factors, reducing durability and safety. Cracks cause steel corrosion, shorten structural lifespan, and increase maintenance costs. Self-healing concrete automatically fills cracks through microbial or capsule-based repair mechanisms. Used in underground tunnels, water conservancy sluices, and other projects, it can extend service life by 30%-50% and significantly reduce maintenance expenses.

2.2.3. Ultra-high-performance concrete (UHPC)

UHPC is a new type of cement-based material with a compressive strength of over 150MPa, excellent toughness, and strong impermeability and corrosion resistance. In bridge engineering, it is used to manufacture lightweight bridge decks, reducing self-weight while improving load-bearing capacity. In protective engineering, it ensures the safety of military bunkers and explosion-proof structures, with high strength and impact resistance to withstand extreme loads.

2.2.4. Fiber-reinforced concrete (FRC)

FRC incorporates fibers to improve toughness and crack resistance, enhance tensile and impact strength, and inhibit crack propagation. In industrial floors such as warehouse surfaces, it resists heavy loads without cracking. In seismic structures, FRC is used in high-rise buildings and bridges to improve seismic performance and reduce earthquake damage.

2.2.5. Smart concrete

Smart concrete embeds sensors or functional materials to enable real-time monitoring and adaptive adjustment. Optical fibers and piezoelectric materials monitor stress, strain, and temperature, while temperature-sensitive and electrically sensitive concrete automatically adjusts its properties. It is used in health monitoring of bridges and dams to track structural conditions in real time. In smart buildings, temperature-controlled walls made of smart concrete automatically adjust thermal insulation to optimize energy management.

2.2.6. 3D-printed concrete

3D-printed concrete uses digital and automated technologies to efficiently and precisely construct complex structures, reducing material waste. In construction, it is used for personalized residences and artistic installations to meet unique

design needs. In emergency engineering, it rapidly builds temporary housing, demonstrating strong emergency capabilities and shortening construction cycles by 30%-50%.

2.2.7. Nanotechnology-modified concrete

Nanotechnology-modified concrete incorporates nanomaterials to improve its microstructure, enhancing compactness, strength, durability, and self-healing capabilities. In high-durability projects such as marine engineering and chemical plants, it resists corrosion and extends service life. In precision structures like laboratories and medical facilities, it meets high-precision performance requirements.

2.2.8. Lightweight concrete

Lightweight concrete uses lightweight aggregates or air entrainment to reduce density while maintaining strength. In high-rise buildings, it reduces floor loads and lowers foundation costs by 10%-15%. Prefabricated components made of lightweight concrete are easy to transport and install, and their thermal insulation properties improve building energy efficiency, reducing energy consumption by 20%-30%.

3. Challenges in concrete technology

3.1. Environmental issues

The concrete industry is a major carbon emitter. Cement production releases large amounts of carbon dioxide, with approximately 1 ton of CO₂ emitted per ton of cement. Excessive extraction of sand and gravel damages ecosystems, and the production process consumes significant amounts of water. Reducing environmental impact while ensuring performance is an urgent challenge, as it is crucial to global climate and ecological balance.

3.2. Durability issues

Concrete structures are eroded by chloride ions, carbon dioxide, and freeze-thaw cycles, leading to steel corrosion and structural deterioration. In marine environments, chloride ions cause steel corrosion, reducing the service life of structures by more than 50%. Improving durability and extending service life is a key issue that needs to be addressed urgently in concrete technology.

3.3. Cost issues

The research, development, and application of new types of concrete, such as high-performance and self-healing concrete, are costly, which limits their large-scale promotion. The cost of self-healing concrete is 30% - 50% higher than that of ordinary concrete. Balancing performance and cost to improve economic feasibility is an important challenge in technological development.

3.4. Construction difficulties

New types of concrete have high requirements for construction techniques and conditions. High-performance concrete requires strict control over mixing, transportation, and pouring; otherwise, quality problems are likely to occur. Self-healing concrete needs to ensure the uniform distribution of repair materials, and 3D-printed concrete relies on professional equipment and parameter control. Simplifying construction processes and improving efficiency is an important task for technological development.

4. Approaches to sustainable development of concrete technology

4.1. Green concrete and low-carbon cement

Develop green concrete by replacing cement with industrial waste to reduce carbon emissions and resource consumption. Mixing 30%-50% fly ash can reduce cement usage by 20%-30%. Develop low-carbon cement, improve production processes, reduce energy consumption and emissions, and promote green transformation of the industry.

4.2. Application of recycled aggregates

Promote recycled aggregates by recycling and processing waste concrete for production, reducing reliance on natural aggregates and lowering pollution. Optimize production processes and mix ratios to improve the performance of recycled aggregate concrete, which has been applied in road and foundation engineering.

4.3. Energy-saving production processes

Improve mixing, transportation, and pouring equipment and processes, and use intelligent systems to optimize production and reduce energy consumption. Intelligent control can reduce energy consumption by 10%-15% and improve production efficiency.

4.4. Promotion of high-performance and self-healing concrete

High-performance concrete reduces material usage, while self-healing concrete lowers maintenance consumption. Their promotion contributes to sustainable development by reducing resource waste and environmental impact.

4.5. Development of intelligent and 3D-printed concrete

Intelligent concrete enables real-time monitoring to ensure structural safety and reduce maintenance waste. 3D-printed concrete achieves precise material usage, shortens construction periods, and lowers energy consumption. Technological development in this area supports sustainable construction and improves engineering efficiency and quality.

4.6. Nanotechnology modification and resource recycling

Nanotechnology enhances concrete performance, reducing material and maintenance requirements. Expand the utilization of waste materials, build a resource-recycling industrial chain, and drive the industry toward a circular model to reduce resource dependence.

5. Future development directions of concrete technology

5.1. High performance and multifunctionality

On the basis of high strength and high durability, future concrete will feature functions such as self-cleaning, self-luminous, and energy harvesting. Self-cleaning concrete reduces exterior wall cleaning work; self-luminous concrete can be used for lighting and decoration; and energy-harvesting concrete can supply energy to buildings, providing innovative solutions for the industry.

5.2. Green and low-carbon

Efforts will be made to reduce carbon emissions, develop environmentally friendly cementitious materials, and increase the utilization of waste materials and recycled aggregates. Replacing cement with new materials will realize green and low-carbon concrete production and reduce environmental burdens.

5.3. Self-healing and intelligence

Self-healing technologies will be improved to enhance repair efficiency and adaptability. Intelligent concrete will integrate

the Internet of Things (IoT) and big data to achieve precise monitoring and intelligent regulation, enabling real-time grasp of structural conditions and improving management levels.

5.4. 3D printing and digitalization

3D printing technology will mature, with more efficient and precise equipment and improved material performance. Combined with BIM (Building Information Modeling) technology, it will realize digital management throughout the entire process of design and construction, optimize engineering construction, and reduce modifications and waste.

5.5. Nanotechnology modification

In-depth research will be conducted on the mechanism of nanomaterials, efficient modification technologies will be developed to regulate the microstructure, and concrete performance will be enhanced. This will meet the needs of special engineering projects and expand application fields^[3].

5.6. Resource recycling

The scope of waste material utilization will be expanded, the recycling system will be improved, and a circular industrial chain will be built. Waste plastics and rubber will be used in concrete to reduce resource dependence and environmental pressure^[4].

5.7. Intelligent construction and maintenance

Artificial intelligence and big data will be used to optimize construction processes and monitor and adjust parameters in real time. By analyzing monitoring data, scientific maintenance strategies will be formulated to extend the service life of structures and improve the efficiency of construction and maintenance^[5].

6. Conclusion

The development of modern concrete technology has brought revolutionary changes to the field of civil engineering. Its high performance, versatility, and sustainability have significantly driven advancements in construction and infrastructure. From traditional concrete to high-performance concrete, self-healing concrete, green concrete, smart concrete, and 3D-printed concrete, continuous innovations in modern concrete technology have not only improved engineering quality and efficiency but also provided new solutions to address complex engineering needs and environmental challenges.

In modern civil engineering, the application scope of concrete continues to expand. From super high-rise buildings and long-span bridges to marine engineering and underground projects, concrete plays an irreplaceable role. The application of high-performance concrete (HPC) and ultra-high-performance concrete (UHPC) has made structures lighter and more durable; the emergence of self-healing concrete and smart concrete has provided intelligent means for long-term performance monitoring and maintenance of structures; the development of green concrete and low-carbon technologies has significantly reduced the environmental impact of the concrete industry, promoting the achievement of sustainable development goals.

However, the development of modern concrete technology still faces many challenges, such as cost control, construction difficulties, material innovation, and standardization promotion. In the future, with the continuous emergence of new materials, technologies, and processes, concrete technology will move towards higher performance, greater intelligence, and better environmental friendliness. The integration of nanotechnology, artificial intelligence, digital design, and construction technologies will further drive the innovation and application of concrete technology.

In conclusion, the application and development of modern concrete technology in civil engineering not only provide strong technical support for engineering construction but also offer feasible solutions to global climate change and resource shortages. In the future, concrete technology will continue to play a core role in the field of civil engineering, driving the

industry towards greater efficiency, intelligence, and sustainability.

Disclosure statement

The author declares no conflict of interest.

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